



**XL Plastics**

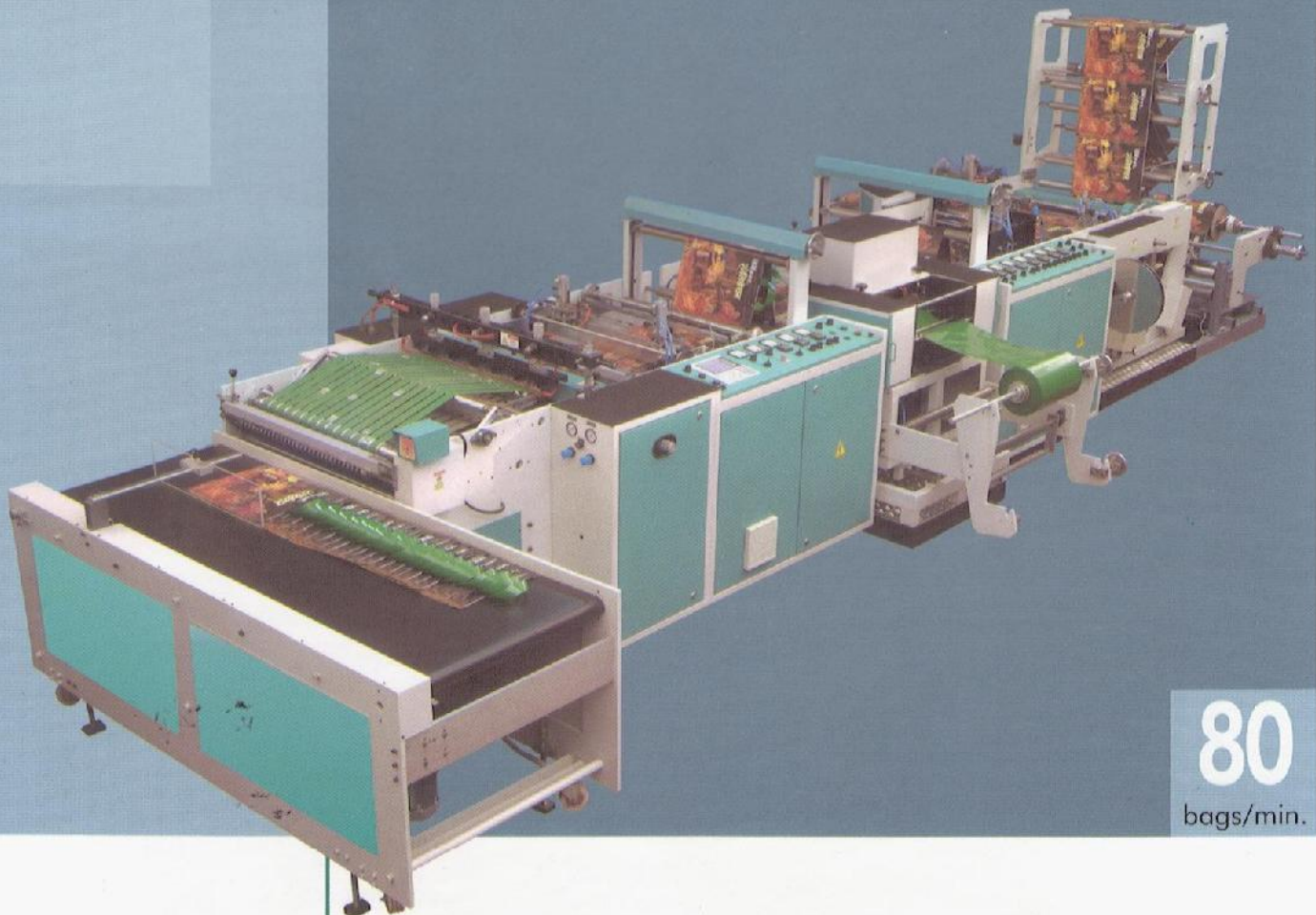
Converting Machinery

DELTA Series Servo Driven

### DELTA Series Servo Driven

- High Speed Up To 80 Bags/Min.
- Two Servo Motors For Indexing And for Maintaining Tension
- Microprocessor Controlled With Digital Display
- Keypad Setting For Speed, Size & Count
- Backlit Display For Operating Parameters
- Pneumatic Loop Handle Fitting Attachment
- Pneumatic Patch Handle Fitting Attachment by Heat Seal.
- Pre - Sealer For Extra Seal Strength On Gusset & Top Fold
- Edge Guiding System On Unwind
- Pneumatic Die Cut Handle Attachment On Patch Side
- Reciprocating Double Lip Sealer on Loop side

## Automatic Soft Loop & Patch Handle Bag Making Machine

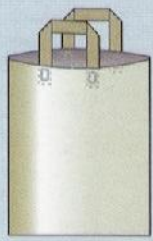


**80**  
bags/min.

Suitable for  
LDPE, HDPE Film

Model:  
SLPH 800 DELTA

## Types of Bags Possible :



Soft Loop Handle Bag



Soft Loop with Double Lip Sealing & Pre-Sealer



Die Cut Handle Bag

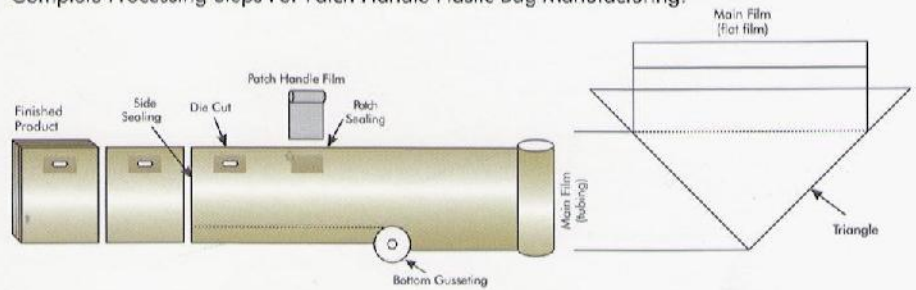


Patch Handle Bag

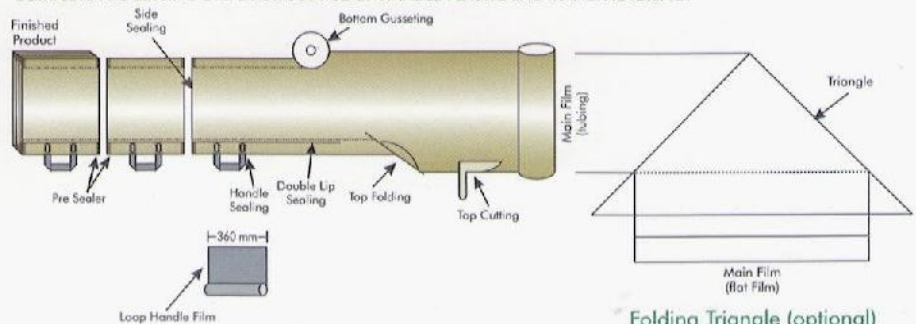


Draw String (Optional Attachment)

## Complete Processing Steps For Patch Handle Plastic Bag Manufacturing:



## COMPLETE PROCESSING STEPS FOR SOFT LOOP HANDLE PLASTIC BAG MANUFACTURING:



Folding Triangle (optional)  
Max. Web Width 1400 Mm.

## Specifications

Model	Handle Type	Bag Width mm	Bag Length mm	Top Fold mm	Bottom Gusset Max. mm	Thickness Microns	Max. Speed Bags/min	Connected Load KW	Weight Kg	Comp. Air cfm	Dimensions W x L x H cm
SLPH 800 Delta	Soft Loop	280 - 500	250 - 600	70 - 75	75	50 - 90	80	14	3300	25 - 30	255 x 828 x 202
	Patch	250 - 500	250 - 600	—	75	40 - 90	75				
	Die Cut	250 - 500	250 - 600	—	75	40 - 90	120				

Standard Supply Voltage: 415V, 3 Phase & Neutral, 50 Hz  
(Can be changed as per customers requirement)

### Loop Handle Film Specs. :

- Size = 360mm width • Thickness = 140-160 Micron
- Pre-Slited Tubular Rolls, Corona Treated on Non Sealing Side

### Patch Handle Film Specs. :

- Width = 150 mm • Thickness = 100 Micron

The manufacturer reserves the right to change design/specifications because of continuous developments.

Accessories/Attachments shown on the photograph may not be part of the standard machine.

Max. Speed shown above is only indicative and the actual speed will depend on size, thickness and the materials of the film.

Compressed Air & Chilled Water, If Required, Not in our Scope of Supply.



## XL Plastics

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